1999

STD.

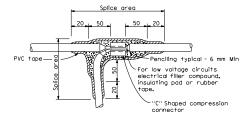
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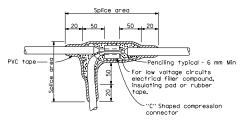
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S

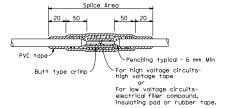
13A



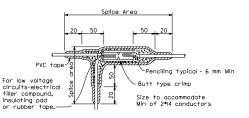
TYPE "C" SPLICE Between I free-end and I through conductor



TYPE "T" SPLICE For 3 free-ends



TYPE "S" SPLICE Between 2 free-ends



TYPE "ST" SPLICE

NOTES

- I, All dimensions are minimum,
- 2. Rubber tapes shall be rolled after application.

INSULATION METHODS

Low Voltage Circuits (0-600 V)

DIST COUNTY

ROUTE

METHOD "A" (Used only when specified)

- I. Completely cover the splice area with electrical
- insulating coating and allow to dry.
- 2. Apply electrical filler compound with minimum thickness of 4 mm.
- 3. Apply 3 layers half lapped polyvinyl chloride tape.
- 4. Cover entire splice with electrical insulating coating and allow to dry.

OR

METHOD "B"

- I. Completely cover the splice area with electrical insulating coating and allow to dry.
- 2. Apply 2 layers of electrical insulating pad with minimum thickness of 4 mm each layer or 2 layers, half lapped, synthetic oil resistant, self fusing rubber tape.
- 3. Apply 3 layers half lapped polyvinyl chloride tape.
- 4. Cover entire splice with electrical insulating coating and allow to dry.

High Voltage Circuits (Over 600 V)

- I. Completely cover the splice area with electrical insulating coating and allow to dry.
- 2. Apply high voltage tape to a minimum thickness equal to original insulation.
- 3. Apply 3 layers half lapped polyvinyl chloride tape.
- 4. Cover entire splice with electrical insulating coating and allow to dry.

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION

SIGNAL, LIGHTING AND ELECTRICAL SYSTEMS SPLICING DETAILS

NO SCALE

ALL DIMENSIONS ARE IN ALL DIMENSIONS ARE IN
MILLIMETERS UNLESS OTHERWISE SHOWN ES-13A